

### Typical Engineering Values

Property / Condition	Value (U.S. Units)		Value (Metric Units)		Test Method
<b>Mechanical</b>					
Peel Strength - 1 oz. (35µm) Cu					
After Solder Float	9.0	lb/inch	1.58	N/mm	IPC-TM-650.2.4.8
At Elevated Temperature	7.0	lb/inch	1.23	N/mm	IPC-TM-650.2.4.8.2a
After Exposure to Process Solutions	9.0	lb/inch	1.58	N/mm	IPC-TM-650.2.4.8
X/Y CTE [-40°C to +125°C]	12 - 16	ppm/°C	12 - 16	ppm/°C	IPC-TM-650.2.4.41
Z Axis Expansion [50°C to 260°C]	3.9	%	3.9	%	IPC-TM-650.2.4.41
Young's Modulus (X/Y)	4.4/3.7	psi x 10 <sup>6</sup>	29.9/25.1	GN/m <sup>2</sup>	ASTM D3039
Poisson's Ratios (X/Y)	0.16/0.14		0.16/0.14		ASTM D3039
Thermal Conductivity	0.3 - 0.4	W/mK	0.3 - 0.4	W/mK	ASTM E1461-92
Specific Heat	1.2 - 1.4	J/gK	1.2 - 1.4	J/gK	ASTM E1461-92
<b>Electrical</b>					
Dielectric Constant (50% resin content)					
@ 1 MHz (TFC/LCR Meter)	4.3		4.3		IPC-TM-650.2.5.5.3
@ 1 GHz (RF Impedance)	4.1		4.1		IPC-TM-650.2.5.5.9
@ 2.5 GHz (Stripline)	4.0		4.0		IPC-TM-650.2.5.5.5
Dissipation Factor (50% resin content)					
@ 1 MHz (TFC/LCR Meter)	0.027		0.027		IPC-TM-650.2.5.5.3
@ 2.5 GHz (Stripline)	0.022		0.022		IPC-TM-650.2.5.5.9
Volume Resistivity					
C - 96/35/90	10 <sup>8</sup>	MΩ - cm	10 <sup>8</sup>	MΩ - cm	IPC-TM-650.2.5.17.1
E - 24/125	10 <sup>7</sup>	MΩ - cm	10 <sup>7</sup>	MΩ - cm	IPC-TM-650.2.5.17.1
Surface Resistivity					
C - 96/35/90	10 <sup>7</sup>	MΩ	10 <sup>7</sup>	MΩ	IPC-TM-650.2.5.17.1
E - 24/125	10 <sup>7</sup>	MΩ	10 <sup>7</sup>	MΩ	IPC-TM-650.2.5.17.1
Electric Strength	1300	V/mil	5.1x10 <sup>4</sup>	V/mm	IPC-TM-650.2.5.6.2
Dielectric Breakdown	>50	kV	>50	kV	IPC-TM-650.2.5.6
Arc Resistance	65	seconds	65	seconds	IPC-TM-650.2.5.1
<b>Thermal</b>					
Glass Transition Temperature (T <sub>g</sub> )					
DSC (°C)	175 *	°C	175 *	°C	IPC-TM-650.2.4.25c
TMA (°C)	170 *	°C	170 *	°C	IPC-TM-650.2.4.24c
Degradation Temp (TGA) (5% wt. loss)	300	°C	300	°C	IPC-TM-650.2.3.40
Pressure Cooker - 2 hour					IPC-TM-650.2.6.16
10 second solder dip @ 288°C	Pass		Pass		(modified)
T <sub>260</sub>	4 - 8	minutes	4 - 8	minutes	IPC-TM-650.2.4.24.1
<b>Chemical / Physical</b>					
Moisture Absorption	0.1	wt. %	0.1	wt. %	IPC-TM-650.2.6.2c
Methylene Chloride Resistance	0.7	% wt. chg.	0.7	% wt. chg.	IPC-TM-650.2.3.4.3
Density [50% resin content]	1.92	g/cm <sup>3</sup>	1.92	g/cm <sup>3</sup>	Internal Method

\* T<sub>g</sub> nominal on laminates. Finished board value may be lower due to printed circuit processes.

Note: All test data provided are typical values and not intended to be specification values. For review of critical specification tolerances, please contact a Park/Nelco representative directly. Park/Nelco reserves the right to change these typical values as a natural process of refining our testing equipment and techniques.